

Automatic Self-Reversing Tapping Heads

PRODUCE GAGE PERFECT THREADS QUICKLY AND EFFICIENTLY

Eliminate laborious hand tapping with Steelmax Tools reversing tapping head. Convert your magnetic base drill to a portable tapping machine. When the drill press spindle is raised, gears within the tapping head engage, causing the tapping head to reverse, quickly backing the tap out of the hole while producing perfect threads.

- Achieve higher production rates. Batch quantities and heavy production can be rapidly achieved through the accuracy and repeatability of the tapping heads.
- The ball-clutch mechanism reduces tap breakage and can extend the life of the tap as much as 100%.
- A large planetary gear reverses the tap 75% faster than the drill speed.
- The tapping heads include rubber flex collets which can be used across the entire tapping head capacity.
- The Steelmax reversible tapping heads can easily mount to the D3xs and D4x magnetic drills or any vertical drilling machine with a Morse Taper arbor.
- This is an excellent tool for the D3xs with its variable speed capability.



SM-HR2	Reversing tapping head with MT3 1/8" - 1/2" (3 - 12 mm)
SM-HR3	Reversing tapping head with MT3 5/16" - 3/4" (8-20 mm)
SM-HR4	Reversing tapping head with MT4 9/16" - 1-1/8" (14-30 mm)

Drill Chucks from Steelmax

CONVERT YOUR MAGNETIC DRILL FOR USE WITH TWIST DRILLS ON SMALLER HOLES

SM-DC-MT2-13	1/2" Drill chuck for D2 & D2X Drills
SM-MT3-13	1/2" Drill Chuck for D3xs Drill
SM-MT3-20	3/4" Drill Chuck for D3xs Drill
SM-MT4-13	1/2" Drill Chuck for D4x Drill
SM-MT4-20	3/4" Drill Chuck for D4x Drill



Steelmax®

The tools of innovation.

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